

Specification

Vaned Flow Conditioning Baskets

- 1. Pump manufacturer to provide vaned flow conditioning baskets as indicated for all vertical turbine and axial flow pumps with intake bells 11 inch [279 mm] and larger.
- 2. Provide basket design approved by a nationally recognized Hydraulics Testing Laboratory.
- 3. Provide a certified drawing for all baskets for review with pump submittal
- 4. Basket minimum design criteria:
 - a. Minimum basket clearance from intake floor: 4 inches [100 mm]
 - b. Minimum basket height: Equal to intake bell outside diameter (D) divided by three (D/3).
 - c. Vane spacing:
 - i. Varies based on diameter
 - ii. Not to exceed 15 degrees.
 - d. Bottom grating depth to spacing aspect ratio: 1:1 and minimum of 75% open area
 - e. Headloss Coefficient K: 0.70
 - f. Material: Type 316L stainless steel
- 5. Pump manufacturer to coordinate the method of securing the basket to the pump intake bell
- 6. Manufacturer: Flow Optimizers, LLC. or equal

Sizes larger than 18 inch must be modeled by Nationally Recognized Hydraulics Laboratory.